

Headlamp Assembly - Electric

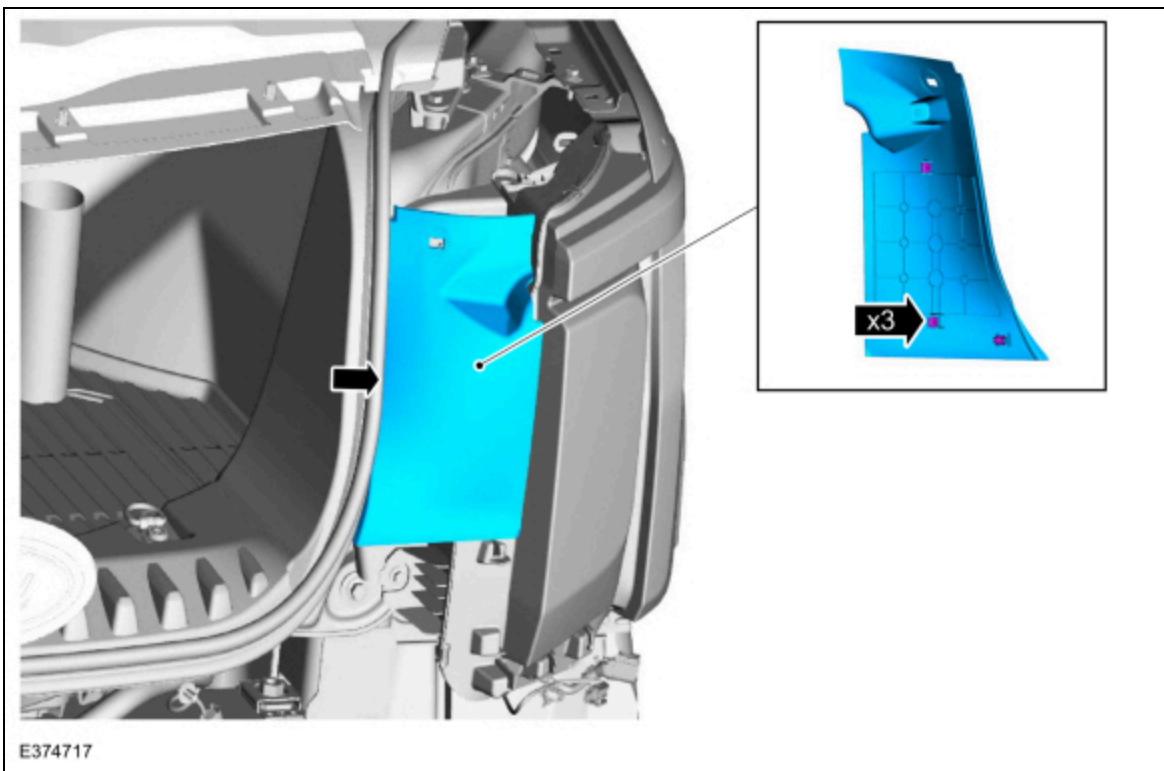


Removal

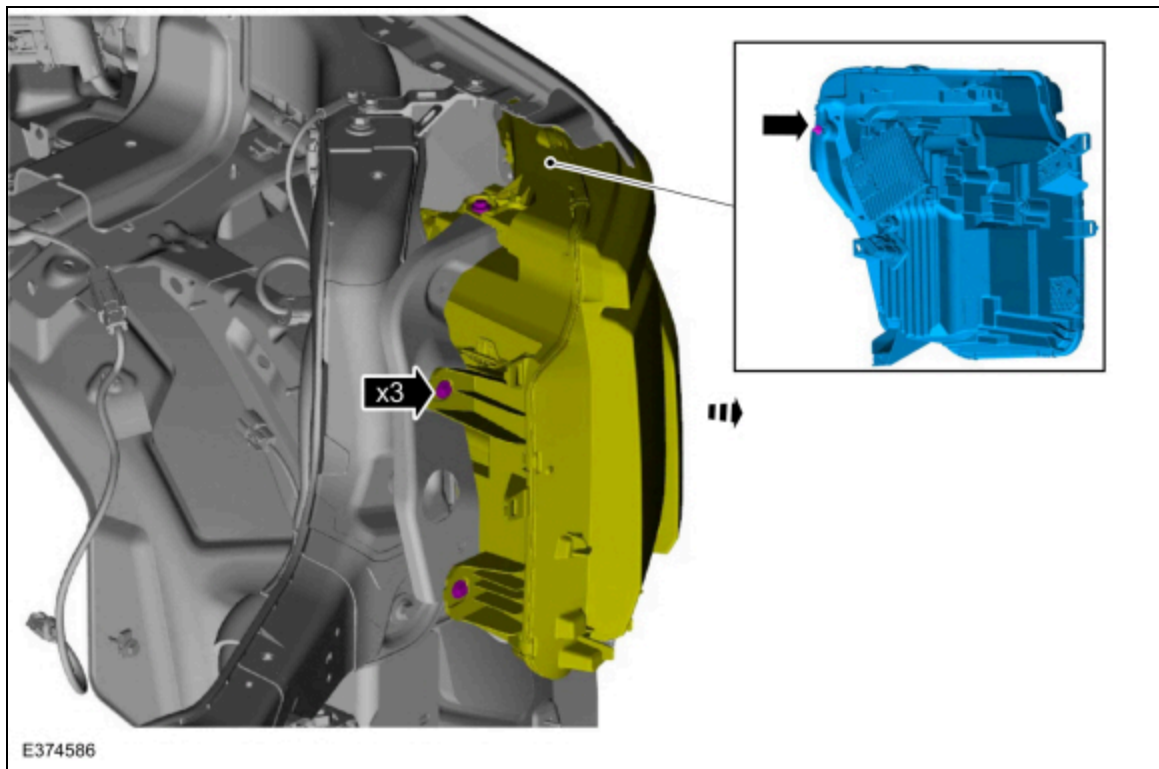
NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH (left-hand) side shown, RH (right-hand) side similar.

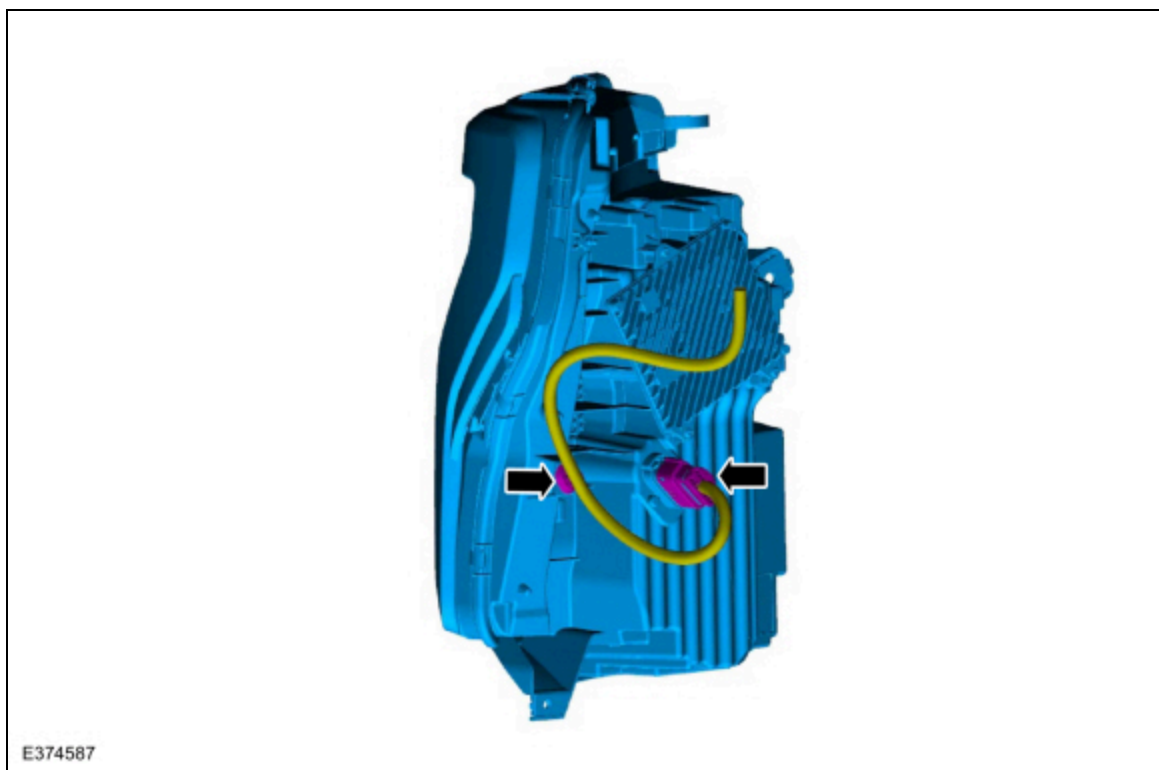
1. If headlamp assembly is being replaced, using a diagnostic scan tool, begin the **PMI** process for the LDCM following the on-screen instructions.
2. Remove the front bumper.
Refer to: Front Bumper - Electric (501-19 Bumpers, Removal and Installation).
3. Remove the underhood storage compartment.
Refer to: Underhood Storage Compartment - Electric (501-02 Front End Body Panels, Removal and Installation).
4. While detaching the close out panel, gently release the bottom clip by pulling straight out forward. Then gently release the upper clip by pulling it out and downward. Release the remaining clip by pulling it down and forward. Remove the close out panel.



5. Remove the headlamp assembly bolts. By gently pulling the headlamp assembly outward, release the retainer and position out the headlamp assembly.
Torque: 36 lb.in (4.1 Nm)



6. Disconnect the headlamp assembly electrical connector and wiring harness retainer. Remove the headlamp assembly.



Installation

1. **NOTE:** During installation, check to see if the headlamp assembly is flush and aligned to the front fender.

To install, reverse the removal procedure.

2. **NOTE:** Carry out this step only when a LCDM (lighting driver control module) is being replaced.

If headlamp assembly is being replaced, Using a diagnostic scan tool, finish the **PMI** process for the LCDM following the on-screen instructions.

3. If headlamp assembly is being replaced, adjust the headlamps.

Refer to: Headlamp Adjustment (417-01 Exterior Lighting, General Procedures).