

## Roof Opening Panel Glass



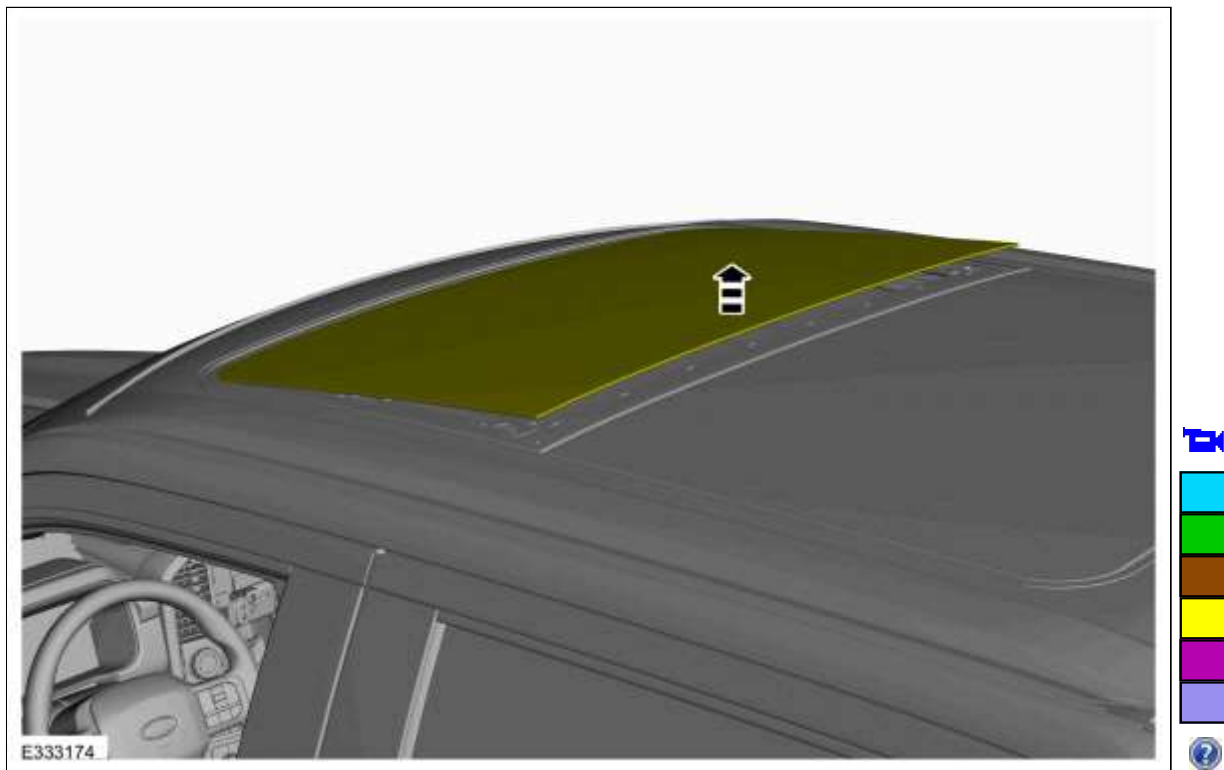
## Removal

**NOTE:** Left hand drive (LHD) shown, right hand drive (RHD) similar.

**NOTE:** Removal steps in this procedure may contain installation details.

**NOTE:** If the roof opening panel motors are removed and then reinstalled, they must be returned to the same location (driver side or passenger side) they were removed from, with the roof opening panel in the same state (opened or closed) they were in when the motors were removed, or the system will not function correctly and re-initialization may not be possible.

1. Vent the roof opening panel glass.



2. **NOTE:** During installation, make sure the blind is fully seated. An audible noise will be heard when the blind seats to the lower bracket.

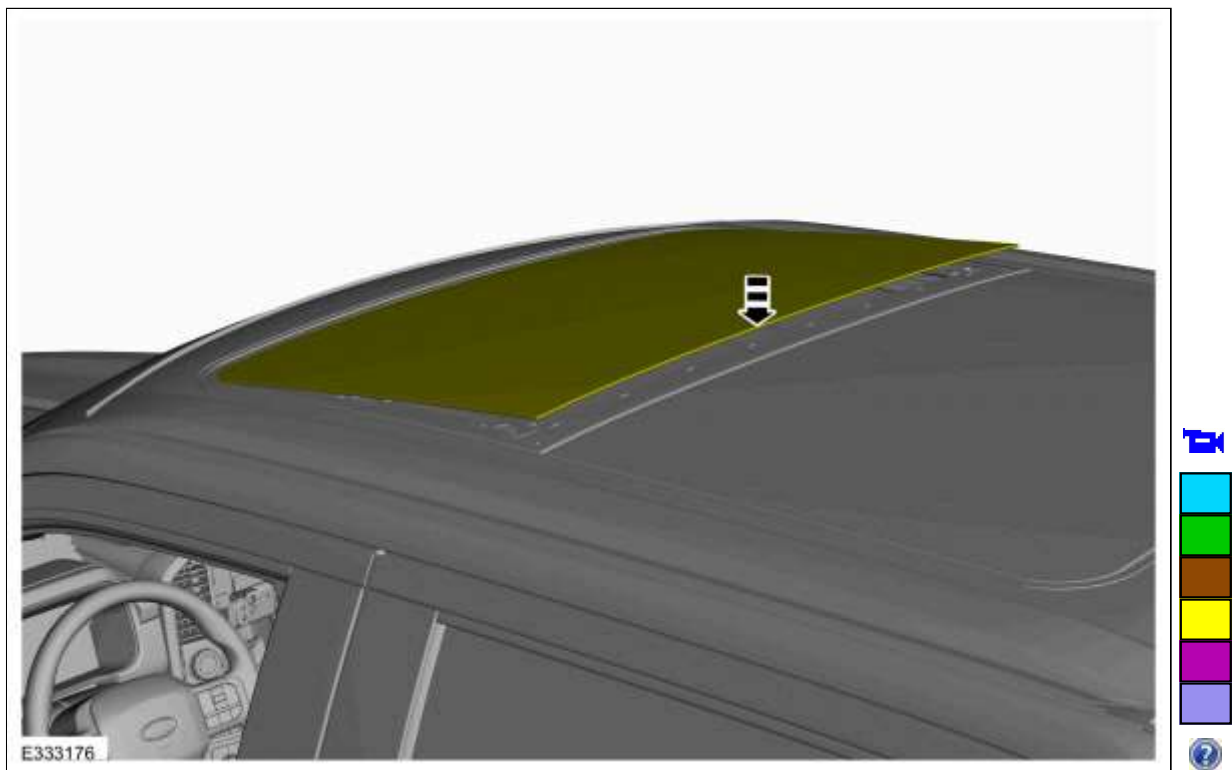
RH side shown, LH side similar.

On both sides.

Remove the roof opening panel blind by pulling inward on the top and bottom of the roof opening panel blind.



3. Close the roof opening panel glass.



4. Remove the bolts on both sides and with the aid of an assistant, remove the roof opening panel glass.  
*Torque: 49 lb.in (5.5 Nm)*



## Installation

1. To install, reverse the removal procedure.
2. Align the roof opening panel glass.  
Refer to: [Roof Opening Panel Alignment](#) (501-17 Roof Opening Panel, General Procedures).
3. Carry out the roof opening panel initialization.  
Refer to: [Power Roof Opening Panel Initialization](#) (501-17 Roof Opening Panel, General Procedures).